

Work Order ID 111629

Wednesday, January 15, 2014 4:07:10 PM

111629

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Item ID: D4864-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: RHeostat

Stop

NS2

Start Date: 1/15/2014 Start Qty: 11.00

11

Cust Item ID:

Required Date: 1/22/2014 Req'd Qty: 11.00

11

Customer:

Reference:

Approvals:

Process Plan: *MF*Date: *14-01-15*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionDAS
27Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D4864

*A / dot Rev**A**9-23**M*

100

0.00

100

PURCHASING

0.00

Purchasing

Memo

Purchasing

Issue P/O: _____

Order from NEWARK ELECTRONICS
Part Number RHS100E

CERTIFICATION OF COMFORMETY IS REQUIRED

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

Packaging

Ensure material release note is attached

PRELIMINARY ISC*See w/o 108930 already tested*

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Item ID: D4864-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: RHeostat
Start Date: 1/15/2014 Start Qty: 11.00 ***11*** Cust Item ID:
Required Date: 1/22/2014 Req'd Qty: 11.00 ***11*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
120						11			
QC	Memo	0.00							
Quality Control									
125		0.00							
125									
Small Fab	Memo	0.00							
Small Fab	GRIND THRU ONE TO FOUR WIRES AND APPLY PROTECTIVE COATING OF ACRYLIC ENAMEL TO PROVIDE FULL OFF IN THE "OFF" POSITION PER REV PB1 3M ACRYLIC ENAMEL BFF M124725								
126	QC5- Inspect part completeness to step on W/O	0.00							
126						11			
QC	Memo	0.00							
Quality Control									

(11) SAA 14/01/15

11
inspected as per
Spec

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Item ID: D4864-3 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: RHeostat
 Start Date: 1/15/2014 Start Qty: 11.00 *11* Cust Item ID:
 Required Date: 1/22/2014 Req'd Qty: 11.00 *11* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>ST125</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 140505
 POSITIVE RECALL H-05-02
 EFFECTIVE 1/15/15 AUTH H
 RELEASED E DATE 1/15/12
 Release Dwg on per
 Rev A
 DAS
 27
 9-29
 4/5/12

Picklist Print

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Work Order ID: 111629

Parent Item: D4864-3

Parent Item Name: RHeostat

Start Date: 1/15/2014

Required Date: 1/22/2014

Start Qty: 11.00

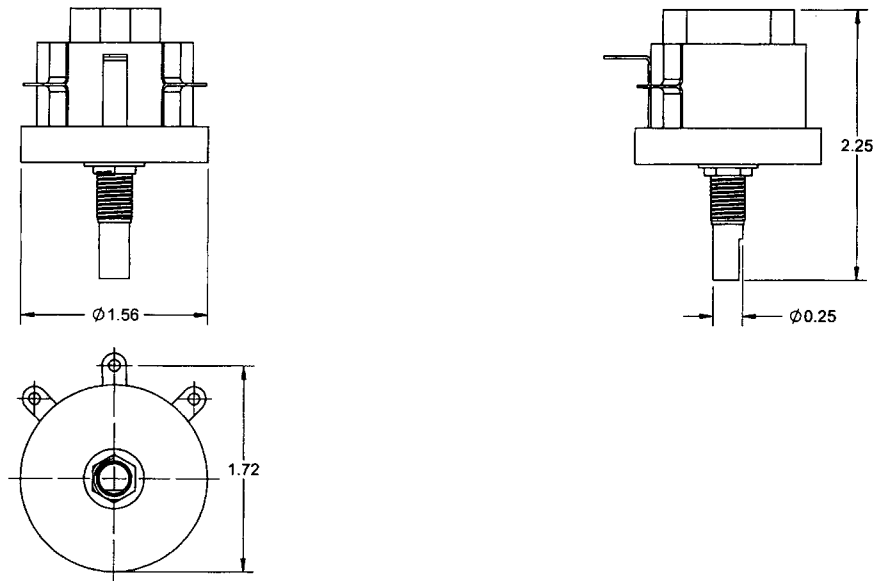
Required Qty: 11.00

Comments: IP rev. a New Issue 13/09/30 DL VERF:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
RHS100E RHeostat		Purchased	No			100	Each	0.0000	1	11			

See w/o.
108936

SPECIFICATION CONTROL DRAWING



D4864-X RHEOSTAT

DART PART NUMBER	DESCRIPTION	VOLTAGE	CURRENT	VENDOR	VENDOR PART NUMBER	WEIGHT (LBS)	REPLACES GENEVA P/N
D4864-1	RHEOSTAT	500 RMS	25 WATTS	OHMITE	H-50-F2-352AE	0.18	G10011
D4864-3	RHEOSTAT	500 RMS	25 WATTS	OHMITE	H-100-F2-352AE	0.18	G12889

RELEASED
2013-09-16

C214/105102
W10: 111629

NOTES:

- 1) MATERIAL: PER TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: PER TABLE

A	NEW ISSUE	OS	13.06.21
REV.	DESCRIPTION	BY	DATE
DESIGN	OS		
DRAWN	OS		
CHECKED	OS		
MFG. APPR.	OS		
APPROVED	OS		
DE APPR.	OS		
DATE	13.06.21		

DART AEROSPACE USA, INC. KENT, WA	
DRAWING NO. D4864	REV. A SHEET 1 OF 1
TITLE RHEOSTAT	SCALE NTS

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